



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

T-8819114000
Job Sheet 168864



Part No: T-8819114000

Job Qty: 1 ea

Part Name: Engine Stand



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/23/17

Job Tracking No:

Due Date: 1/29/18

Created By: Chantal Lavoie

Type: Stock

Description:

Customer: Air Methods Corporation (CAMET01)

7301 South Peoria Street Englewood, CO, 80112 USA ph:(303) 792-7400

Note: DWG T-8819114000 Rev A IPP Rev A 17.11.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		1/29/18	0.00	0.00	Purchasing		AT 1/26/23
110	Packaging	1 pcs		1/29/18	0.00	0.00	Packaging2		AT 1/26/23
120	QC	1 pcs		1/29/18	0.00	0.00	QC6		38
130	Packaging	1 pcs		1/29/18	0.00	0.00	Packaging3		17.9.18
140	QC21-FG	1 Ea		1/29/18	0.00	0.00	QC21		

Part Op 100 - Issue P/O: 6038458 MANUFACTURE T-8819114000 AS PER DWG Supplier: METEC Certificate of conformity
Descriptions: is required

DAS
21
9-86

MAR 7 7 2018 NOV 27 2017

sold
GA

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	T-8819114000P	1	0	0	0

5054201

Part Specifications

Specifications could not be found.

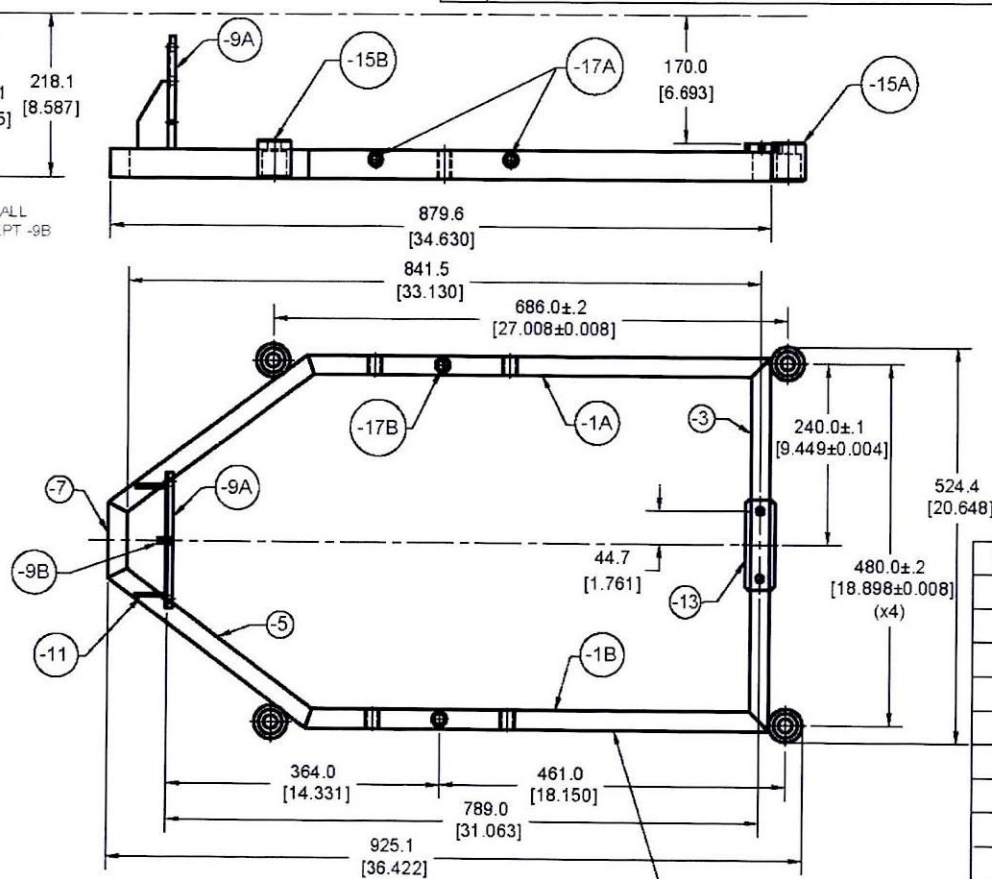
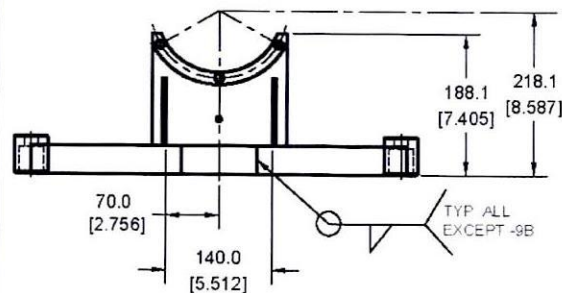
Plex 11/23/17 2:50 PM dart.lavoie.chantal



PART NO: T-8819114000
Serial No/Batch: S054207
Revision:
Operation:
Change No:

Packaging

Mfg Date: 03/23/18
Job No: 168864



PART # "881 9 114 000 D RB"
CHARACTERS .787 in.

PART #	QTY	DESCRIPTION
-1A	1	PAGE 2
-1B	1	PAGE 2
-3	1	PAGE 3
-5	2	PAGE 4
-7	1	PAGE 5
-9A	1	PAGE 6
-9B	1	PAGE 6
-11	2	PAGE 7
-13	1	PAGE 8
-15A	2	PAGE 9
-15B	2	PAGE 9
-17A	4	PAGE 10
-17B	2	PAGE 10

8819114001 ASSEM.

NOTES

- FIRST DIMENSION IS METRIC,
SECOND IN BRACKETS IS INCHES.

USED ON MODEL
?

DRAWN BY	PERRITT
APPROVED	
HEAT TREAT	
FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON DECIMALS	
XXX	± .005
XX	± .01
X	± .1
FRACTIONS ± 1/32	
ANGLES ± 5°	
IN FRS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 0.15 x 45° PR. 0.15 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	

RED BARN MACHINE	
TITLE MOTOR SUPPORT STAND	
DWG NO.	8819114000
SCALE	NTS
DATE	4-21-06
SHEET	1 of 10
REV	A



Dart Aerospace Ltd.
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Tel (613) 632-5200

PURCHASE ORDER PO038488

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038488

PO Date: 11/27/17

Due Date: 3/23/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
MAR 23 2018

REVISED

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	T-8819116000P			Engine Stand	Firmed	3/23/18	1 Ea	1 Ea	1 Ea	\$2,975.20/Ea	\$2,975.20
2	T-8819114000P			Engine Stand	Firmed	3/23/18	1 Ea	1 Ea	1 Ea	\$4,615.00/Ea	\$4,615.00

Grand Total: \$7,590.20

Order Notes

reik At 18/03/23

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 3/23/18 7:51 AM dart.lavoie.chantal



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	P.O. Number
1	T-8819116000 Rev.D	Engine Stand	38488
1	T-8819114000 Rev.D	Engine Stand	38488

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

A handwritten signature in purple ink, appearing to read "Shigi Walz".

Shigi Walz

Vankleek Hill, March 22, 2018